

TECHNICAL DATA SHEET



ISO 9001



Validation date: 13/07/2010

STANDARD RANGE 2PURB100/LHR

CONVEYOR BELT TPU WHITE

Complies with FDA and EU regulations for conveying of foodstuff

CONSTRUCTION

| | |
|------------|--|
| 2 | 2-ply polyester fabric |
| PUR | TPU polyurethan |
| B | Colour : white |
| 100 | Top cover thickness : 1,00 mm |
| L | 125N/mm fabric, rigid in weft |
| HR | "Rice grain" positive pattern, easy to clean |

MAIN TECHNICAL DATA

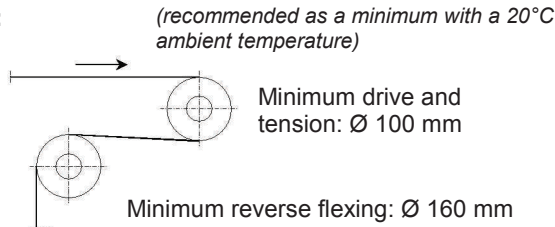
| | | |
|--|------------------------------|----------------------|
| Top cover: | hardness: 85 Sh.A | surface: mat, smooth |
| Total thickness: | 3,40 mm \pm 0,1 mm per ply | |
| Weight per m²: | 4 000 g \pm 10% | |
| Friction Coefficient on steel slider bed: | 0,50 \pm 20% | |
| Manufacturing width: | 2 000 mm | |
| Temperatures: | | |
| * Product temperature: | -40°C to +90°C | |
| * Ambient temperature: | -25°C to +60°C | |
| Type of support: | Slider bed, rollers, PEHD... | |

MECHANICAL DATA

Tolerances: +20% -10%

| | |
|---------------------------------|----------|
| Breaking load: | 180 N/mm |
| Load for 1% extension: | 13 N/mm |
| Maximum working tension: | 20 N/mm |

Pulley diameters:



These values are not linked to the requested \varnothing to pull the belt to rotation.

Ambient temperature: from 0°C to +8°C: add +50%
from 0°C to -25°C: add +100%

ENDLESS JOINTINGS

| | |
|---------------------------------------|-----------------------|
| Top heating plate: | 165°C \pm 10°C |
| Bottom heating plate: | 160°C \pm 10°C |
| Time: | 2 mn \pm 1 mn |
| Pressure: | 2,0 bar \pm 0,5 bar |
| Additional material (powder or film): | none |

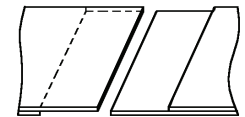
These recommendations may vary according to the equipment used and press heating system.

Splicing methods to be used:

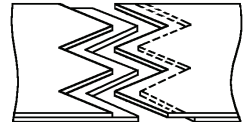
DS (finger joint)



PE
step overlap



DS/DEC
(double finger joint)



Fasteners:

Sécura 02 - Sécurinox 2 - Airport
- Gémini

Accessories that may be fitted on this belt:

Except for some cases, this belt can be fitted out with : guiding profiles, cleats, sidewalls

These data are subject to modification. Please make sure of their validity.
REVEYRON S.A. should not be held responsible when the data sheet used is not valid anymore.

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