TECHNICAL DATA SHEET



Validation date: 03/06/2015

STANDARD RANGE 2PURIO/CW

CONVEYOR BELT TPU CLEAR

CONSTRUCTION

2 2-ply polyester fabricPUR TPU polyurethan

I Colour : clear

0 Fabric without cover

C 80N/mm fabric, rigid in weft, antistatic

W Impregnated backside

MAIN TECHNICAL DATA

Top cover: surface: impregnated fabric

Total thickness: 1,10 mm \pm 0,1 mm per ply

Weight per m²: 1 050 g \pm 10% Friction Coefficient on steel slider bed: 0,20 \pm 20%

Manufacturing width: 2 000 mm

Temperatures:

* Product temperature: -40°C to +90°C * Ambient temperature: -25°C to +60°C

Type of support: Slider bed

MECHANICAL DATA

Tolerances: +20% -10%

Breaking load:120N/mmLoad for 1% extension:9N/mmMaximum working tension:15N/mm

Pulley diameters: (recommended as a minimum with a 20°C ambient temperature)

ambient temperature

Minimum drive and tension: Ø 12 mm

Minimum reverse flexing: Ø 30 mm

These values are not linked to the requested \emptyset to pull the belt to

rotation.

Ambient temperature: from 0°C to +8°C: add +50%

from 0°C to -25°C: add +100%

ENDLESS JOINTINGS

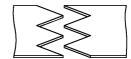
Top heating plate: $160^{\circ}\text{C} \pm 10^{\circ}\text{C}$ Bottom heating plate: $155^{\circ}\text{C} \pm 10^{\circ}\text{C}$ Time: $1 \text{ mn} \pm 1 \text{ mn}$ Pressure: $2,0 \text{ bar } \pm 0,5 \text{ bar}$

Additional material (powder or film): none

These recommendations may vary according to the equipment used and press heating system.

Splicing methods to be used:

DS (finger joint)



Fasteners: SL00 - Sécuri G1

Accessories that may be fitted on this belt: Except for some cases, this belt can be fitted out with longitudinal

tracking profiles

These data are subject to modification. Please make sure of their validity.

REVEYRON S.A. should not be held responsible when the data sheet used is not valid anymore.

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