# **TECHNICAL DATA SHEET**



#### ISO 9001

# **STANDARD RANGE 2PURX20/CW**

**CONVEYOR BELT TPU BLUE** 

Complies with FDA and EU regulations for conveying of foodstuff

## CONSTRUCTION

- 2-ply polyester fabric 2
- PUR TPU polyurethan
- Colour : blue RAL 5015 Х
- Top cover thickness : 0,20 mm 20
- 80N/mm fabric, rigid in weft, antistatic С
- Impregnated backside W

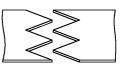
### ENDLESS JOINTINGS

Top heating plate:	160℃ ±10℃
Bottom heating plate:	145℃ <i>± 10</i> ℃
Time:	2 mn ± 1 mn
Pressure:	2,0 bar ± 0,5 bar
Additional material (powder or film):	none

These recommendations may vary according to the equipment used and press heating system.

#### Splicing methods to be used:

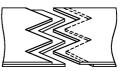
DS (finger joint)



PE step overlap



DS/DEC (double finger joint)



SL00 - Sécuri G1

Fasteners:

Accessories that may be fitted on this belt:

Except for some cases, this belt can be fitted out with : guiding profiles, cleats, sidewalls

These values are not linked to the requested Ø to pull the belt to rotation.

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Ambient temperature: from 0°C to +8°C: add +50% from 0℃ to -25℃: add +100%

> These data are subject to modification. Please make sure of their validity. DEVENDONSA aible when the date ab

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reveyron S.A.			
247, route du Mas Rillier, Les Echets - 01700 MIRIBEL - France			
Tél.: +33 (0)4 78 91 81 01	Fax: +33 (0)4 78 91 05 09	www.reveyron.com	E.mail: info@reveyron.fr

### MAIN TECHNICAL DATA

Friction Coefficient on steel slider bed:

**Total thickness:** 

Manufacturing width:

\* Product temperature:

\* Ambient temperature:

Weight per m<sup>2</sup>:

**Temperatures:** 

Type of support: Slider bed Tolerances: +20% -10% MECHANICAL DATA **Breaking load:** 

Top cover: hardness: 85 Sh.A surface: shiny, smooth

Load for 1% extension: Maximum working tension:

**Pulley diameters:** 

(recommended as a minimum with a 20°C ambient temperature)

1,30 mm ± 0,1 mm per ply

±20%

120 N/mm

10 N/mm

15 N/mm

1 450 g ± 10%

-40℃ to +90℃

-25℃ to +60℃

0,20 2 000 mm

Minimum drive and tension: Ø 8 mm (maximum angle 110°)

Minimum reverse flexing: Ø 20 mm