TECHNICAL DATA SHEET



Validation date: 21/09/2015

STANDARD RANGE 2PURX30/EW

CONVEYOR BELT TPU BLUE

Complies with FDA and EU regulations for conveying of foodstuff

CONSTRUCTION

2 2-ply polyester fabricPUR TPU polyurethan

X Colour: blue RAL 5015
30 Top cover thickness: 0,30 mm
E 80N/mm fabric, rigid in weft
W Impregnated backside

MAIN TECHNICAL DATA

Top cover: hardness: 92 Sh.A surface: mat, smooth

Total thickness: 1,40 mm \pm 0,1 mm per ply

Weight per m²: 1 500 g \pm 10% Friction Coefficient on steel slider bed: 0,20 \pm 20%

Manufacturing width: 2 000 mm

Temperatures:

* Product temperature: -40°C to +90°C * Ambient temperature: -25°C to +60°C

Type of support: Slider bed

MECHANICAL DATA

Tolerances: +20% -10%

Breaking load:120N/mmLoad for 1% extension:10N/mmMaximum working tension:15N/mm

Pulley diameters: (recommended as a minimum with a 20°C ambient temperature)

Minimu

Minimum drive and tension: Ø 12 mm

Minimum reverse flexing: Ø 40 mm

These values are not linked to the requested \emptyset to pull the belt to

rotation.

Ambient temperature: from 0°C to +8°C: add +50%

from 0°C to -25°C: add +100%

ENDLESS JOINTINGS

Top heating plate: $160^{\circ}\text{C} \pm 10^{\circ}\text{C}$ Bottom heating plate: $155^{\circ}\text{C} \pm 10^{\circ}\text{C}$ Time: $2 \text{ mn} \pm 1 \text{ mn}$ Pressure: $2,0 \text{ bar } \pm 0,5 \text{ bar}$

Additional material (powder or film): none

These recommendations may vary according to the equipment used and press heating system.

Splicing methods to be used:

DS (finger joint)



PE step overlap



DS/DEC (double finger joint)



Fasteners: SL00 - Sécuri G1

Accessories that may be fitted on this belt:

Except for some cases, this belt can be fitted out with: guiding profiles,

cleats, sidewalls

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These data are subject to modification. Please make sure of their validity. REVEYRON S.A. should not be held responsible when the data sheet used is not valid anymore.

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