TECHNICAL DATA SHEET



Validation date: 24/04/2019

ISO 9001

STANDARD RANGE 2PURXD30/CW

CONVEYOR BELT TPU BLUE

Complies with FDA and EU regulations for conveying of foodstuff

CONSTRUCTION

2 2-ply polyester fabricPUR TPU polyurethan

X Colour : blue RAL 5015

Diamond pattern on running side
 Top cover thickness: 0,55 mm
 80N/mm fabric, rigid in weft, antistatic

W Impregnated backside

MAIN TECHNICAL DATA

Top cover: hardness: 86 Sh.A surface: diamond profile

Total thickness: $1,70 \text{ mm} \pm 0,1 \text{ mm per ply}$

Weight per m²: 1 600 g \pm 10% Friction Coefficient on steel slider bed: 0,20 \pm 20%

Manufacturing width: 2 000 mm

Temperatures:

* Product temperature: -40°C to +90°C * Ambient temperature: -25°C to +60°C

Type of support: Slider bed

MECHANICAL DATA

Tolerances: +20% -10%

Breaking load:120,0N/mmLoad for 1% extension:10,0N/mmMaximum working tension:15,0N/mm

Pulley diameters: (recommended as a minimum with a 20°C ambient temperature)

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Minimum drive and tension: Ø 20 mm

Minimum reverse flexing: Ø 50 mm

These values are not linked to the requested Ø to pull the belt to rotation

Ambient temperature: from 0°C to +8°C: add +50%

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from 0°C to -25°C; add +100%

ENDLESS JOINTINGS

Top heating plate: $150^{\circ}\text{C} \pm 10^{\circ}\text{C}$ Bottom heating plate: $150^{\circ}\text{C} \pm 10^{\circ}\text{C}$ Time: $0 \text{ mn} \pm 1 \text{ mn}$ Pressure: $2,0 \text{ bar} \pm 0,5 \text{ bar}$

Additional material (powder or film): none

These recommendations may vary according to the equipment used and press heating system.

Splicing methods to be used:

DS (finger joint)



PE step overlap



DS/DEC (double finger joint)



Fasteners: SL01 - AZ5 - SECURI-P2

Accessories that may be fitted on this belt:

Except for some cases, this belt can be fitted out with longitudinal

tracking profiles

These data are subject to modification. Please make sure of their validity.

REVEYRON S.A. should not be held responsible when the data sheet used is not valid anymore.



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