

TECHNICAL DATA SHEET



ISO 9001



Validation date: 20/05/2015

STANDARD RANGE 2PURV20/CW

CONVEYOR BELT TPU GREEN BLUE

Complies with FDA and EU regulations for conveying of foodstuff

CONSTRUCTION

- 2** 2-ply polyester fabric
- PUR** TPU polyurethan
- V** Colour : green blue RAL 5020
- 20** Top cover thickness : 0,20 mm
- C** 80N/mm fabric, rigid in weft, antistatic
- W** Impregnated backside

MAIN TECHNICAL DATA

Top cover: hardness: 92 Sh.A surface: Smooth, mat

Total thickness: 0,051" $\pm 0,0039$ " per ply

Weight per Sq Ft: 0,30 lbs $\pm 10\%$

Friction Coefficient on steel slider bed: 0,20 $\pm 20\%$

Manufacturing width: 78,74"

Temperatures:

* Product temperature: -40°F to +194°F

* Ambient temperature: -13°F to +140°F

Type of support: Slider bed

MECHANICAL DATA

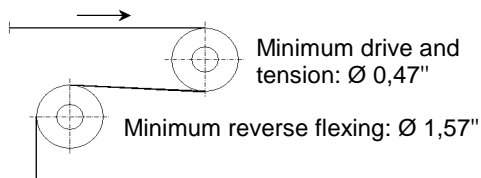
Tolerances: +20% -10%

Breaking load: 685 lbs/in.

Load for 1% extension: 57 lbs/in.

Maximum working tension: 86 lbs/in.

Pulley diameters: (recommended as a minimum with a 70°F ambient temperature)



These values are not linked to the requested \varnothing to pull the belt to rotation.

Ambient temperature: from 32°F to +46°F: add +50%

from 32°F to -13°F: add +100%

ENDLESS JOINTINGS

Top heating plate:	320°F $\pm 20^\circ F$
Bottom heating plate:	302°F $\pm 20^\circ F$
Time:	2 mn $\pm 1 mn$
Pressure:	29 psi $\pm 7 psi$
Additional material (powder or film):	none

These recommendations may vary according to the equipment used and press heating system.

Splicing methods to be used:

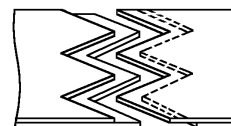
DS (finger joint)



PE
step overlap



DS/DEC
(double finger joint)



Fasteners: SL00 - Sécuri G1

Accessories that may be fitted on this belt:

Except for some cases, this belt can be fitted out with : thin guiding profiles and cleats

These data are subject to modification. Please make sure of their validity.
REVEYRON S.A. should not be held responsible when the data sheet used is not valid anymore.

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