

TECHNICAL DATA SHEET



ISO 9001



Validation date: 13/07/2010

STANDARD RANGE 2PURB100/FPS

CONVEYOR BELT TPU WHITE

Complies with FDA and EU regulations for conveying of foodstuff

CONSTRUCTION

- 2** 2-ply polyester fabric
PUR TPU polyurethan
B Colour : white
100 Top cover thickness : 1,00 mm
FPS "Rice grain" positive pattern, easy to clean with sealed edges, rigid fabric

MAIN TECHNICAL DATA

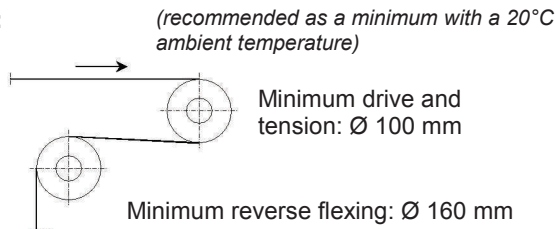
- Top cover:** hardness: 85 Sh.A surface: mat, smooth
Total thickness: 3,40 mm $\pm 0,1$ mm per ply
Weight per m²: 4 000 g $\pm 10\%$
Friction Coefficient on steel slider bed: 0,50 $\pm 20\%$
Manufacturing width: 1 500 mm
Temperatures:
* Product temperature: -40°C to +90°C
* Ambient temperature: -25°C to +60°C
Type of support: Slider bed, rollers, PEHD...

MECHANICAL DATA

Tolerances: +20% -10%

- Breaking load:** 180 N/mm
Load for 1% extension: 13 N/mm
Maximum working tension: 20 N/mm

Pulley diameters:



These values are not linked to the requested \varnothing to pull the belt to rotation.

- Ambient temperature: from 0°C to +8°C: add +50%
from 0°C to -25°C: add +100%

ENDLESS JOINTINGS

- Top heating plate: 165°C $\pm 10^\circ$ C
Bottom heating plate: 160°C $\pm 10^\circ$ C
Time: 2 mn ± 1 mn
Pressure: 2,0 bar $\pm 0,5$ bar
Additional material (powder or film): none

These recommendations may vary according to the equipment used and press heating system.

Splicing methods to be used:

DS (finger joint)



Fasteners:

Sécura 02 - Sécurinox 2 - Airport - Gémini

Accessories that may be fitted on this belt:

Except for some cases, this belt can be fitted out with : guiding profiles, cleats, sidewalls

These data are subject to modification. Please make sure of their validity.
REVEYRON S.A. should not be held responsible when the data sheet used is not valid anymore.

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