# TECHNICAL DATA SHEET



Validation date: 13/07/2010

# STANDARD RANGE 2PURB60/LCW

# **CONVEYOR BELT TPU WHITE**

Complies with FDA and EU regulations for conveying of foodstuff

#### CONSTRUCTION

2 2-ply polyester fabricPUR TPU polyurethanB Colour : white

**60** Top cover thickness : 0,60 mm

LC 115N/mm fabric, rigid in weft, antistatic

W Impregnated backside

# MAIN TECHNICAL DATA

Top cover: hardness: 85 Sh.A surface: glossy, smooth

Total thickness: 2,30 mm  $\pm$  0,1 mm per ply

Weight per m<sup>2</sup>: 2 700 g  $\pm$  10% Friction Coefficient on steel slider bed: 0,20  $\pm$  20%

Manufacturing width: 2 000 mm

Temperatures:

\* Product temperature: -40°C to +90°C \* Ambient temperature: -25°C to +60°C

Type of support: Slider bed

MECHANICAL DATA

Tolerances: +20% -10%

Breaking load:180N/mmLoad for 1% extension:13N/mmMaximum working tension:20N/mm

Pulley diameters: (recommended as a minimum with a 20°C ambient temperature)

Ambient temperat

Minimum drive and tension: Ø 60 mm

Minimum reverse flexing: Ø 100 mm

These values are not linked to the requested  $\varnothing$  to pull the belt to

rotation.

Ambient temperature: from  $0^{\circ}$  to  $+8^{\circ}$ : add  $+50^{\circ}$ 

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from 0℃ to -25℃: add +100%

# **ENDLESS JOINTINGS**

Top heating plate:  $150^{\circ}\text{C} \pm 10^{\circ}\text{C}$ Bottom heating plate:  $150^{\circ}\text{C} \pm 10^{\circ}\text{C}$ Time:  $2 \text{ mn} \pm 1 \text{ mn}$ Pressure:  $2,0 \text{ bar} \pm 0,5 \text{ bar}$ 

Additional material (powder or film): none

These recommendations may vary according to the equipment used and press heating system.

# Splicing methods to be used:

DS (finger joint)



PE step overlap



DS/DEC (double finger joint)



Fasteners: SL01 - Sécura 01 - Sécurinox 1 -

Minibelt - Sécuri G2

Accessories that may be fitted on this belt:

pe fitted on this belt: Except for some cases, this belt

can be fitted out with : guiding profiles, cleats, sidewalls

These data are subject to modification. Please make sure of their validity.

REVEYRON S.A. should not be held responsible when the data sheet used is not valid anymore.

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