TECHNICAL DATA SHEET



Validation date: 17/11/2014

STANDARD RANGE 2PURI75I/LCW-25

CONVEYOR BELT TPU CLEAR

Complies with FDA and EU regulations for conveying of foodstuff

CONSTRUCTION

2 2-ply polyester fabricPUR TPU polyurethanColour : clear

75 Top cover thickness: 0,75 mm

Clear inner ply

LC 115N/mm fabric, rigid in weft, antistatic

W Impregnated backside

MAIN TECHNICAL DATA

Top cover: hardness: 92 Sh.A surface: mat, smooth

Total thickness: 2,35 mm \pm 0,1 mm per ply

Weight per m²: $2750 \text{ g} \pm 10\%$ Friction Coefficient on steel slider bed: $0,20 \pm 20\%$

Manufacturing width: 2 500 mm

Temperatures:

* Product temperature: -40°C to +90°C * Ambient temperature: -25°C to +60°C

Type of support: Slider bed

MECHANICAL DATA

Tolerances: +20% -10%

Breaking load:180N/mmLoad for 1% extension:11N/mmMaximum working tension:23N/mm

Pulley diameters: (recommended as a minimum with a 20°C ambient temperature)

ambient temperature
→

Minimum drive and tension: Ø 70 mm

Minimum reverse flexing: Ø 100 mm

These values are not linked to the requested Ø to pull the belt to

rotation.

Ambient temperature: from 0°C to +8°C: add +50%

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from 0°C to -25°C: add +100%

ENDLESS JOINTINGS

Top heating plate: $170^{\circ}\text{C} \pm 10^{\circ}\text{C}$ Bottom heating plate: $160^{\circ}\text{C} \pm 10^{\circ}\text{C}$ Time: $1 \text{ mn} \pm 1 \text{ mn}$ Pressure: $2,0 \text{ bar } \pm 0,5 \text{ bar}$

Additional material (powder or film): none

These recommendations may vary according to the equipment used and press heating system.

Splicing methods to be used:

DS (finger joint)



PE step overlap



DS/DEC (double finger joint)



Fasteners: SL02 - Sécura 01 - Sécurinox 1 -

Minibelt - Sécuri G2

Accessories that may be fitted on this belt:

Except for some cases, this belt can be fitted out with: thin guiding

profiles and cleats

These data are subject to modification. Please make sure of their validity.

REVEYRON S.A. should not be held responsible when the data sheet used is not valid anymore.

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