TECHNICAL DATA SHEET



Validation date: 28/04/2015

STANDARD RANGE 2PURX55/FW

CONVEYOR BELT TPU BLUE

Complies with FDA and EU regulations for conveying of foodstuff

CONSTRUCTION

2 2-ply polyester fabricPUR TPU polyurethan

X Colour: blue RAL 5015
55 Top cover thickness: 0,55 mm
F 120N/mm fabric, flexible in weft

W Impregnated backside

MAIN TECHNICAL DATA

Top cover: hardness: 93 Sh.A surface: Mat

Total thickness: 2,30 mm \pm 0,1 mm per ply

Weight per m²: $2700 \text{ g} \pm 10\%$ Friction Coefficient on steel slider bed: $0,20 \pm 20\%$

Manufacturing width: 2 000 mm

Temperatures:

* Product temperature: -40°C to +90°C * Ambient temperature: -25°C to +60°C

Type of support: Slider bed

MECHANICAL DATA

Tolerances: +20% -10%

Breaking load:200N/mmLoad for 1% extension:13N/mmMaximum working tension:18N/mm

Pulley diameters: (recommended as a minimum with a 20°C ambient temperature)

ambient temperature
→

Minimum drive and tension: Ø 60 mm

Minimum reverse flexing: Ø 90 mm

These values are not linked to the requested \emptyset to pull the belt to

rotation.

Ambient temperature: from 0°C to +8°C: add +50%

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from 0°C to -25°C: add +100%

ENDLESS JOINTINGS

Top heating plate: $160^{\circ}\text{C} \pm 10^{\circ}\text{C}$ Bottom heating plate: $150^{\circ}\text{C} \pm 10^{\circ}\text{C}$ Time: $2 \text{ mn} \pm 1 \text{ mn}$ Pressure: $2,0 \text{ bar } \pm 0,5 \text{ bar}$

Additional material (powder or film): none

These recommendations may vary according to the equipment used and press heating system.

Splicing methods to be used:

DS (finger joint)



PE step overlap



DS/DEC (double finger joint)



Fasteners: Minibelt - SL01 - SL02 - Secura01-

SecuriG2 - Securinox02

Accessories that may Except for be fitted on this belt: be fitted or

Except for some cases, this belt can be fitted out with: thin guiding

profiles and cleats

These data are subject to modification. Please make sure of their validity. REVEYRON S.A. should not be held responsible when the data sheet used is not valid anymore.

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