TECHNICAL DATA SHEET



Validation date: 03/06/2015

STANDARD RANGE 2PURIO/CW

CONVEYOR BELT TPU CLEAR

CONSTRUCTION

2 2-ply polyester fabricPUR TPU polyurethanI Colour : clear

0 Fabric without cover

C 80N/mm fabric, rigid in weft, antistatic

W Impregnated backside

MAIN TECHNICAL DATA

Top cover: surface: impregnated fabric

Total thickness: 0,043" *± 0,0039 " per ply*

Weight per Sq Ft: 0,22 lbs \pm 10% Friction Coefficient on steel slider bed: 0,20 \pm 20%

Manufacturing width: 78,74"

Temperatures:

* Product temperature: -40°F to +194°F * Ambient temperature: -13°F to +140°F

Type of support: Slider bed

MECHANICAL DATA

Tolerances: +20% -10%

Breaking load:685lbs/in.Load for 1% extension:51lbs/in.Maximum working tension:86lbs/in.

Pulley diameters: (recommended as a minimum with a 70°F ambient temperature)

Minimum drive and tension: Ø 0,47"

Minimum reverse flexing: Ø 1,18"

These values are not linked to the requested \emptyset to pull the belt to rotation.

Ambient temperature: from 32°F to +46°F: add +50%

from 32°F to -13°F: add +100%

ENDLESS JOINTINGS

Top heating plate: $320^{\circ}F \pm 20^{\circ}F$ Bottom heating plate: $311^{\circ}F \pm 20^{\circ}F$ Time: $1 \text{ mn} \pm 1 \text{ mn}$ Pressure: $29 \text{ psi} \pm 7 \text{ psi}$

Additional material (powder or film): none

These recommendations may vary according to the equipment used and press heating system.

Splicing methods to be used:

DS (finger joint)



Fasteners: SL00 - Sécuri G1

Accessories that may be fitted on this belt:

Except for some cases, this belt can be fitted out with longitudinal tracking

profiles

These data are subject to modification. Please make sure of their validity. REVEYRON S.A. should not be held responsible when the data sheet used is not valid anymore.

reveyron S.A.

247, route du Mas Rillier, Les Echets - 01700 MIRIBEL - France

Tel.: +33 4 78 91 81 01 Fax: +33 4 78 91 05 09 www.reveyron.com E.mail: info@reveyron.com