

TECHNICAL DATA SHEET



Validation date: 04/12/2008



ISO 9001

STANDARD RANGE 2PURX25/EHR

CONVEYOR BELT TPU BLUE

Complies with FDA and EU regulations for conveying of foodstuff

CONSTRUCTION

2	2-ply polyester fabric
PUR	TPU polyurethan
X	Colour : blue RAL 5015
25	Top cover thickness : 0,25 mm
E	80N/mm fabric, rigid in weft
HR	"Rice grain" positive pattern, easy to clean

MAIN TECHNICAL DATA

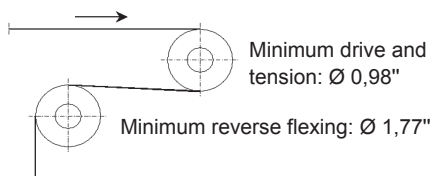
Top cover:	hardness: 92 Sh.A	surface: mat, smooth
Total thickness:	0,071"	± 0,0039 " per ply
Weight per Sq Ft:	0,41 lbs	± 10%
Friction Coefficient on steel slider bed:	0,50	± 20%
Manufacturing width:	78,74"	
Temperatures:		
* Product temperature:	-40°F to +194°F	
* Ambient temperature:	-13°F to +140°F	
Type of support:	Slider bed, rollers	

MECHANICAL DATA

Tolerances: +20% -10%

Breaking load:	685 lbs/in.
Load for 1% extension:	63 lbs/in.
Maximum working tension:	86 lbs/in.

Pulley diameters: (recommended as a minimum with a 70°F ambient temperature)



These values are not linked to the requested Ø to pull the belt to rotation.

Ambient temperature: from 32°F to +46°F: add +50%
from 32°F to -13°F: add +100%

ENDLESS JOINTINGS

Top heating plate:	320°F ± 20°F
Bottom heating plate:	320°F ± 20°F
Time:	2 mn ± 1 mn
Pressure:	29 psi ± 7 psi
Additional material (powder or film):	none

These recommendations may vary according to the equipment used and press heating system.

Splicing methods to be used:

DS (finger joint)



PE step overlap



DS/DEC (double finger joint)



Fasteners: SL01 - Sécura 01 - Sécurinox 1 - SecuriG001

Accessories that may be fitted on this belt: Except for some cases, this belt can be fitted out with : guiding profiles, cleats, sidewalls

These data are subject to modification. Please make sure of their validity.

REVEYRON S.A. should not be held responsible when the data sheet used is not valid anymore.

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