

# TECHNICAL DATA SHEET



Validation date: 05/12/2008



ISO 9001

## STANDARD RANGE 3PURB170/LHR

## CONVEYOR BELT TPU WHITE

Complies with FDA and EU regulations for conveying of foodstuff

### CONSTRUCTION

<b>3</b>	3-ply polyester fabric
<b>PUR</b>	TPU polyurethan
<b>B</b>	Colour : white
<b>170</b>	Top cover thickness : 1,70 mm
<b>L</b>	125N/mm fabric, rigid in weft
<b>HR</b>	"Rice grain" positive pattern, easy to clean

### MAIN TECHNICAL DATA

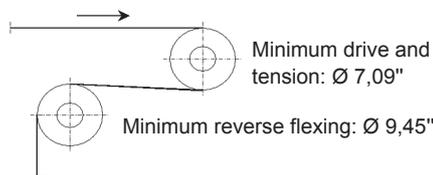
<b>Top cover:</b>	hardness: 92 Sh.A	surface: mat, smooth
<b>Total thickness:</b>	0,197"	± 0,0039 " per ply
<b>Weight per Sq Ft:</b>	1,19 lbs	± 10%
<b>Friction Coefficient on steel slider bed:</b>	0,50	± 20%
<b>Manufacturing width:</b>	78,74"	
<b>Temperatures:</b>		
* Product temperature:	-40°F to +194°F	
* Ambient temperature:	-13°F to +140°F	
<b>Type of support:</b>	Slider bed, rollers	

### MECHANICAL DATA

Tolerances: +20% -10%

<b>Breaking load:</b>	1 713	lbs/in.
<b>Load for 1% extension:</b>	103	lbs/in.
<b>Maximum working tension:</b>	206	lbs/in.

**Pulley diameters:** (recommended as a minimum with a 70°F ambient temperature)



These values are not linked to the requested Ø to pull the belt to rotation.

Ambient temperature: from 32°F to +46°F: add +50%  
from 32°F to -13°F: add +100%

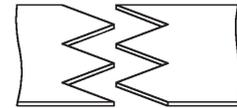
### ENDLESS JOINTINGS

Top heating plate:	338°F ± 20°F
Bottom heating plate:	320°F ± 20°F
Time:	3 mn ± 1 mn
Pressure:	29 psi ± 7 psi
Additional material (powder or film):	none

These recommendations may vary according to the equipment used and press heating system.

### Splicing methods to be used:

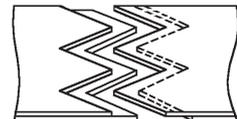
DS (finger joint)



PE step overlap



DS/DEC (double finger joint)



**Fasteners:**

Sécura 03 - Airport - Gémini

**Accessories that may be fitted on this belt:**

Except for some cases, this belt can be fitted out with : guiding profiles, cleats, sidewalls

These data are subject to modification. Please make sure of their validity.

REVEYRON S.A. should not be held responsible when the data sheet used is not valid anymore.

**reveyron S.A.**

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